

# SPW600/e overswing window system



## Scope

The SPW600 and SPW600e overswing window has been designed to meet current building regulations. This a three chamber 75mm polyamide window system that achieves impressive thermal performance. It is capable of accepting glazing up to 56mm thick depending on weight.

### SPW600e

This system is an evolution of SPW600 and has been further improved by the introduction of polystyrene and backer rod inserts. A wide range of sections and ironmongery allows the window system to be versatile and used in a wide range of applications.

## Materials

- All aluminium sections are extruded using Aluminium Alloy 6060 or 6063 T6 to BS EN 755 part 9 2008.
- Polyamide thermal barriers are manufactured in accordance with PA66 GF25.
- Gaskets are manufactured in accordance with BS3734.

## Finishes

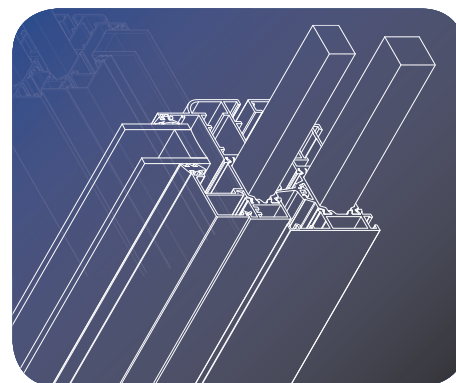
SPW600 and SPW600e overswing window sections are available typically in 3 finishes:

- Polyester Powder Coating to BS EN 12206: 2004 Part 1 - painted in house in single or dual colour and surface finish at 40 microns standard, or enhanced to 60 microns for marine environments, in accordance with ISO9001, ISO14001 and ISO18001.
- Anodised and Anolok finishes are to BS3897: 1991 to a minimum of 25 microns (AA25), supplied in either satin or polished finish in a limited range of colours.
- Mill finish.

## Construction

Both SPW600 and SPW600e are constructed using mitred corners, joined with crimped or mechanical cleats; alignment chevrons assist in clean, accurate mitres. Integral transoms and mullions are scribed around the outer frames and fixed with either screw ports or shear blocks. A proprietary sealant is used on all metal joints in line with good practice. Opening window frames are designed to be inserted into outer frames using specialist stays.

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## Technical Data

### Typical\* sizes

Overswing Open Out	1500mm (w) x 1600mm (h)
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\*For guidance only – when exceeded please consult our technical department

### Weather Rating

BS6375 part 1

Air Permeability	600 Pa
Water Tightness	600 Pa
Wind Resistance	2400 Pa

### Security

Tested to BS7950, security hardware required.

### Glazing

Thickness	26mm - 56mm
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For thicker options please consult our technical department

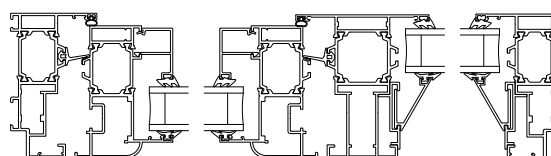
### Average U values - SPW600

	1200 x 1200	1500 x 1500
Vent	1.82W/m2K	1.70W/m2K
Fixed	1.51W/m2K	1.43W/m2K

### Average U values - SPW600e

	1200 x 1200	1500 x 1500
Vent	1.68W/m2K	1.58W/m2K
Fixed	1.39W/m2K	1.34W/m2K

For glazing specification please contact our technical department



## Environmental

SPW600 and SPW600e when used on projects involved in a BREEAM assessment, or within the Code for a Sustainable Built Environment and the Code for Sustainable Homes (which therefore involves the Green Guide to specification) can offer significant benefits.

SPW600 and SPW600e are capable of achieving a BFRC energy rating of A, B & C. For project specific assistance, please contact our specification team.

### Specification.

**Please contact our team for advice on product suitability, calculations and NBS or bespoke specifications.**

All data in this specification sheet is courtesy of Senior Architectural Systems.  
Soundcraft Doors and Windows works in partnership with Senior Architectural Systems.

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